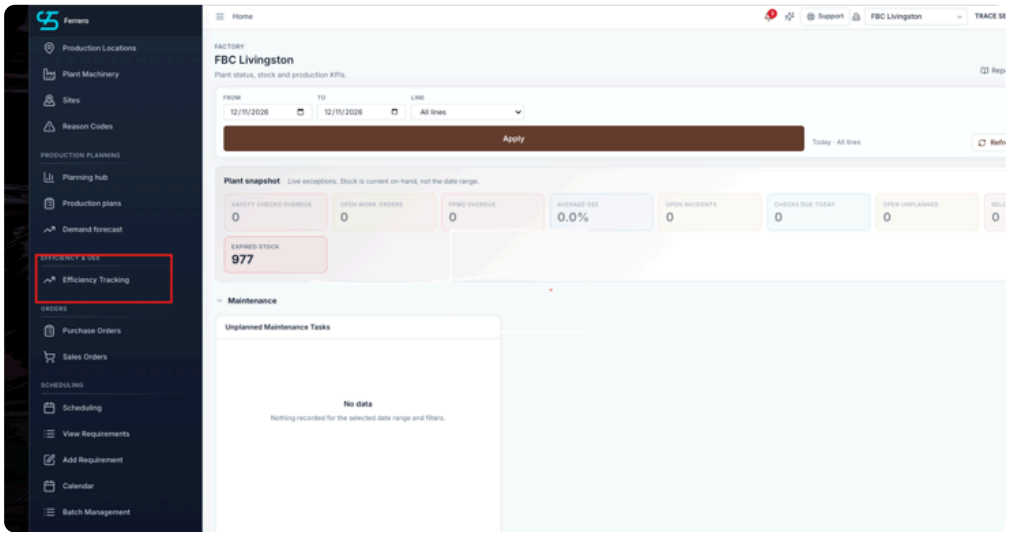
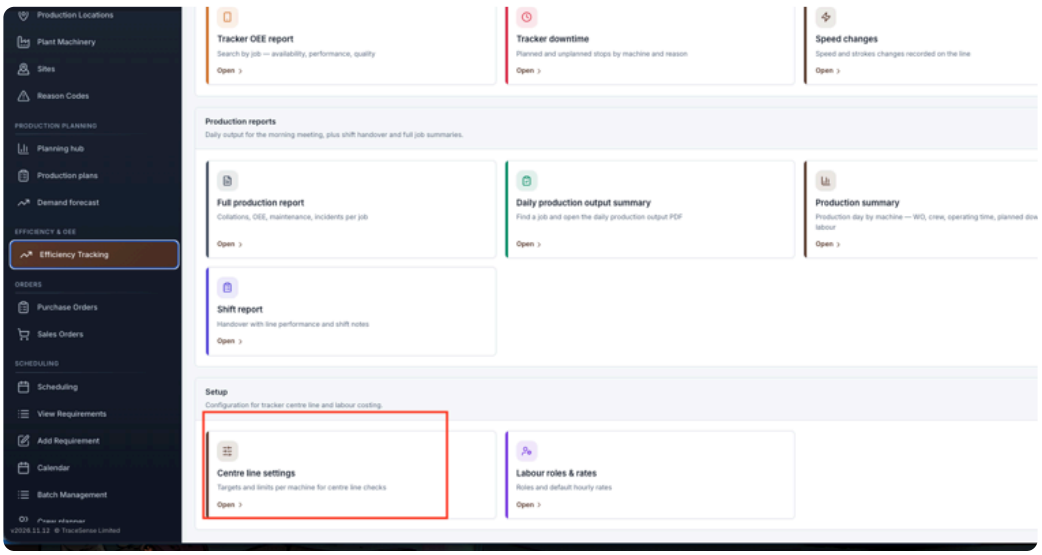
Centre Line Recording Set Up

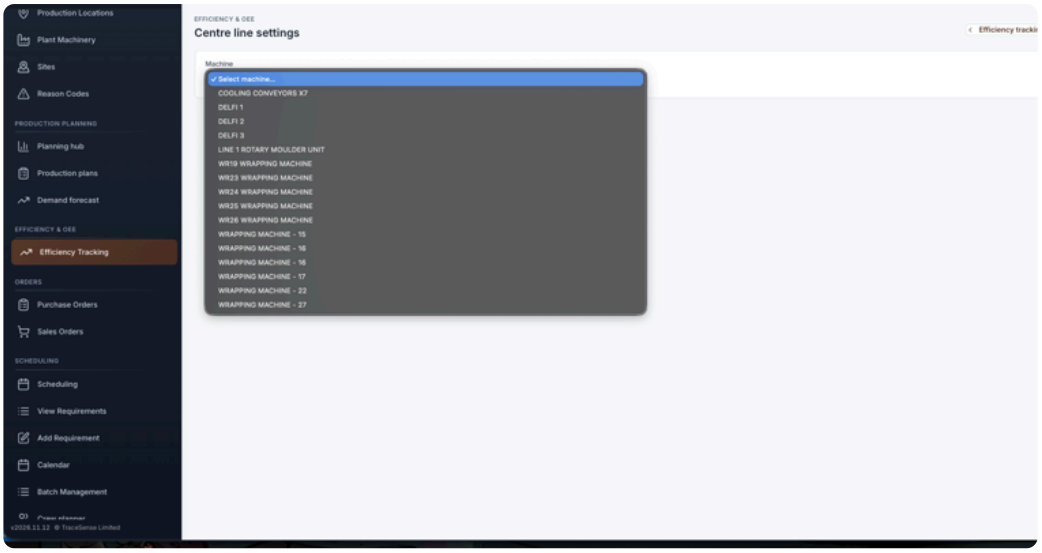
1. To view / set up centre line data click on the ‘Efficiency Tracking’ section of the portal.
2.



2. Scroll down and click on ‘Centre Line Settings’

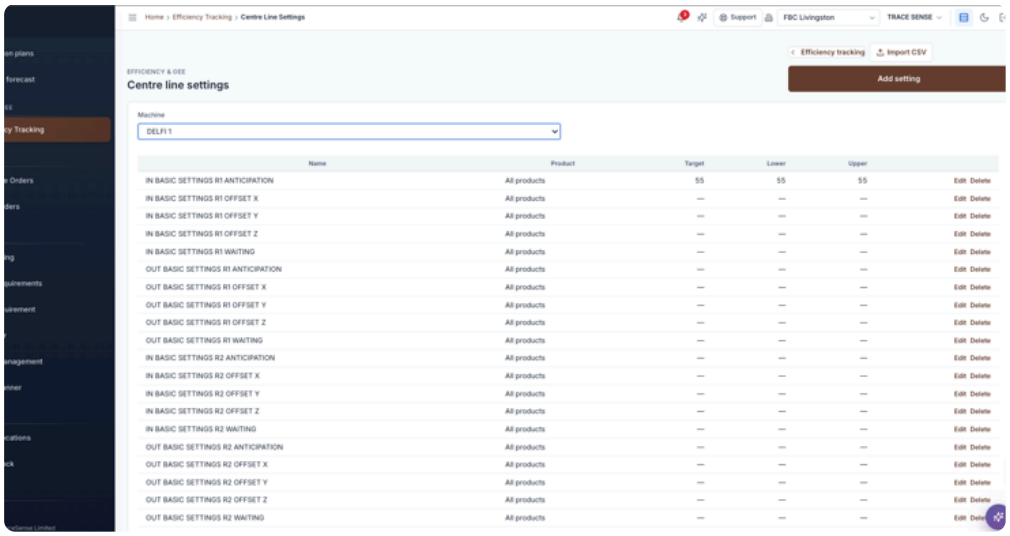


3. Select the machine



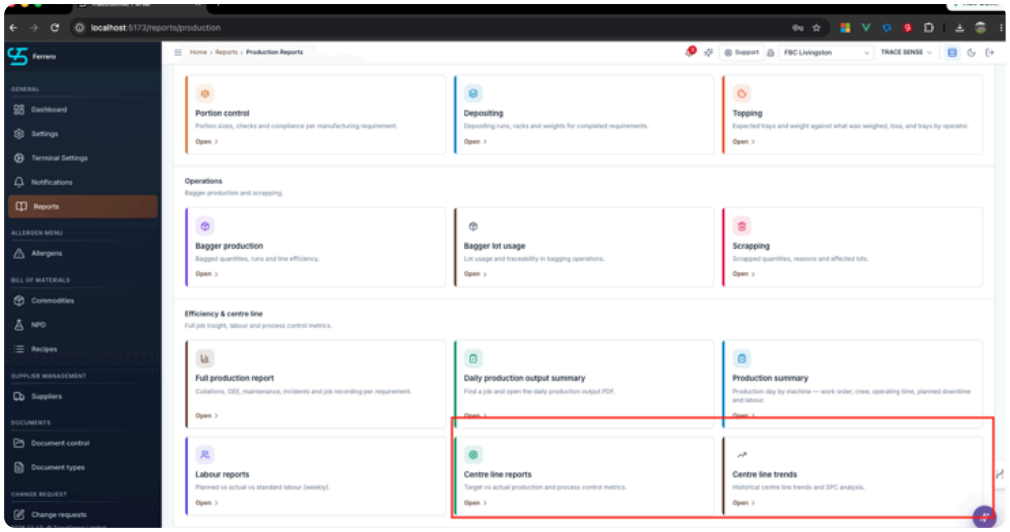
Please note if the machine is not there you will need to create this in the Plant Control Menu in the portal. Plant Control > Add Plant Machinery.

4. Select the machinery and the settings will load.



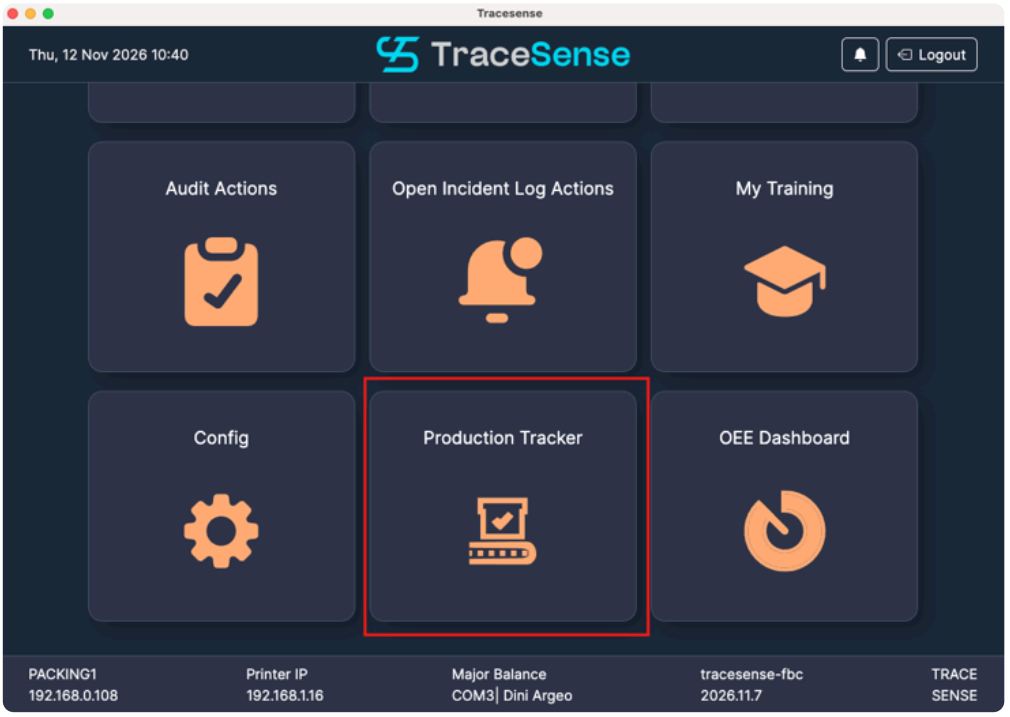
5. You can edit a setting, Add a setting or import settings from a CSV.

6. In Reports in the Portal you can view Centre Line Reports and Centre Line Trends.

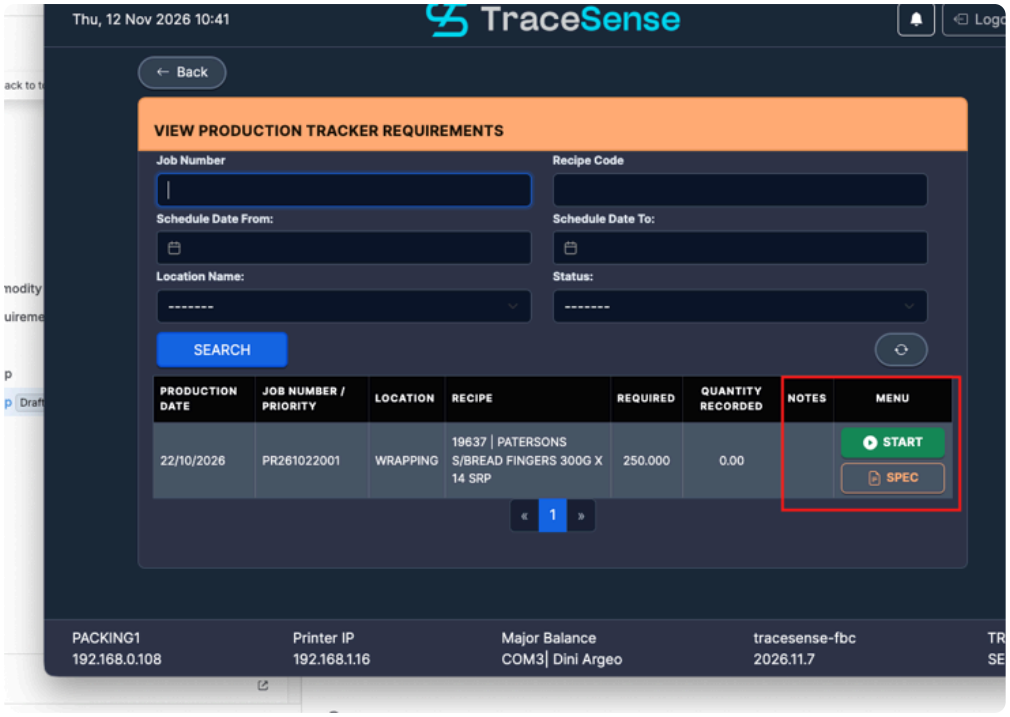


a. For Operators to Record Centre Lines this is done in Tracesense Terminal App on ioS/Android or on a Tracesense Terminal.

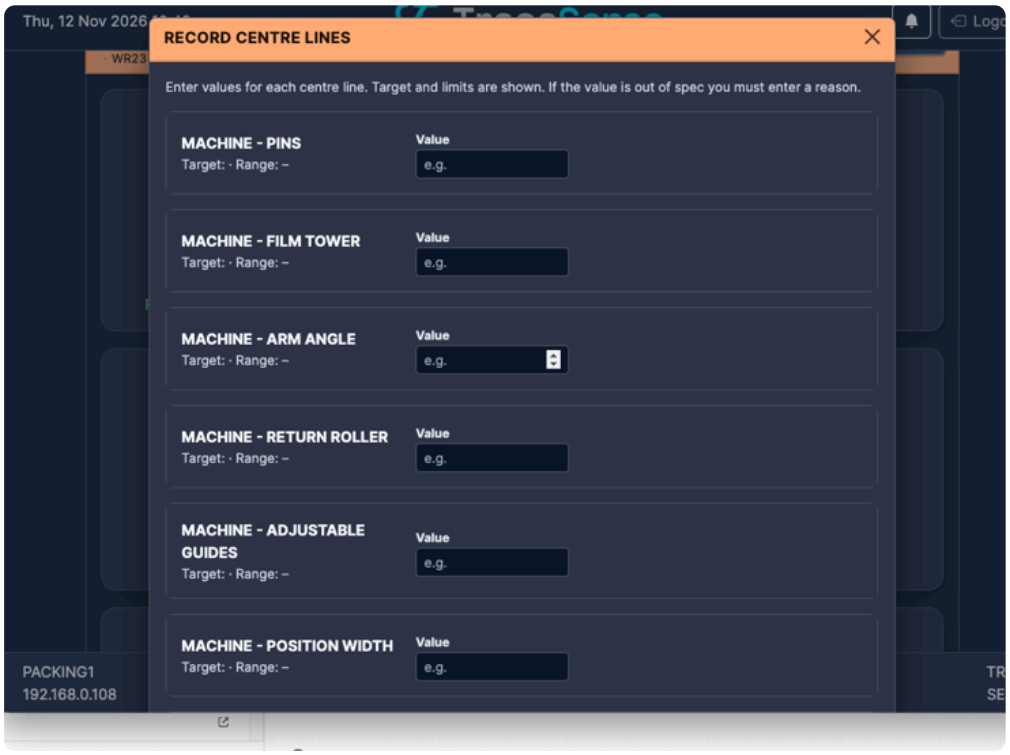
   Log into The Tracesense Terminal and Click on Production Tracker



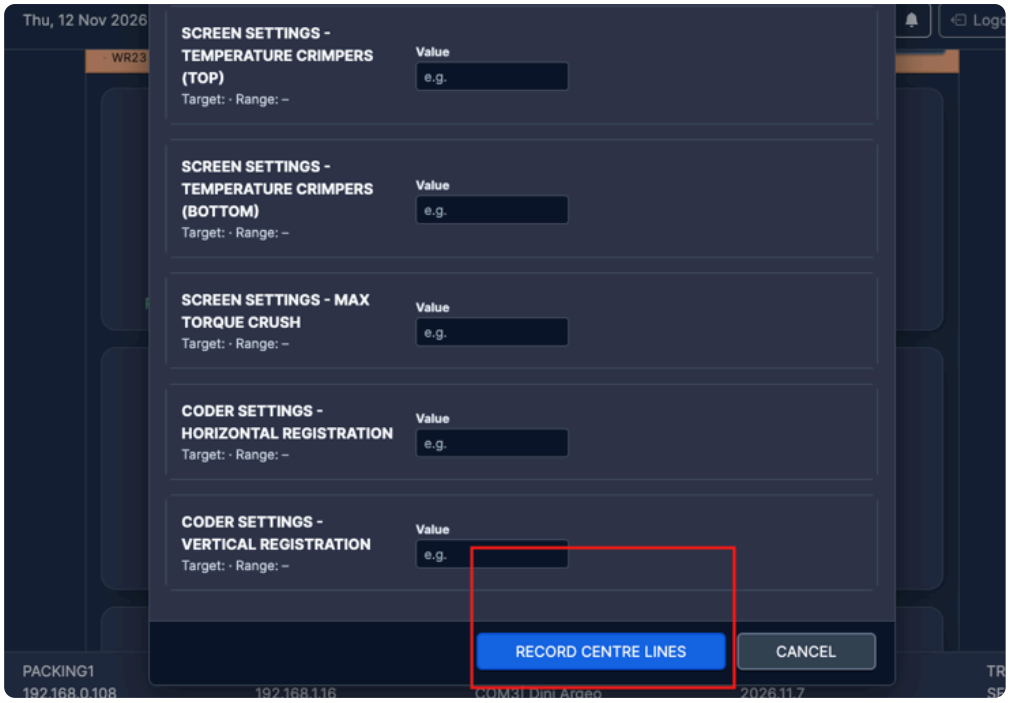
7. Click START on the production requirement. Please note if the requirement isnt showing then please schedule this in the Portal.



8. Press the Centre Line Button and record the machine settings.



9. Please ‘RECORD CENTRE LINES’ to successfully record.


Thu, 12 Nov 2026
SCREEN SETTINGS - TEMPERATURE CRIMPERS (TOP)
Target: · Range: –
Value
e.g.
SCREEN SETTINGS - TEMPERATURE CRIMPERS (BOTTOM)
Target: · Range: –
Value
e.g.
SCREEN SETTINGS - MAX TORQUE CRUSH
Target: · Range: –
Value
e.g.
CODER SETTINGS - HORIZONTAL REGISTRATION
Target: · Range: –
Value
e.g.
CODER SETTINGS - VERTICAL REGISTRATION
Target: · Range: –
Value
e.g.
RECORD CENTRE LINES
CANCEL
PACKING1
192.168.0.108
192.168.1.16
2026.11.7