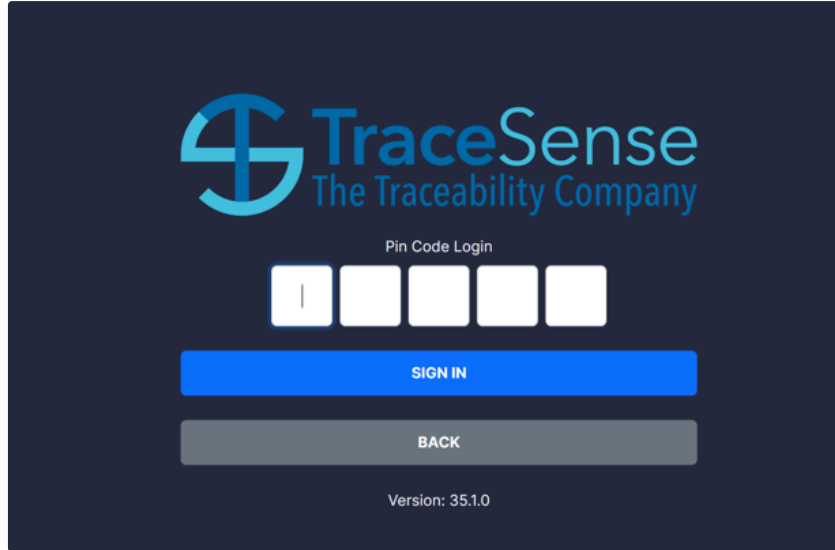
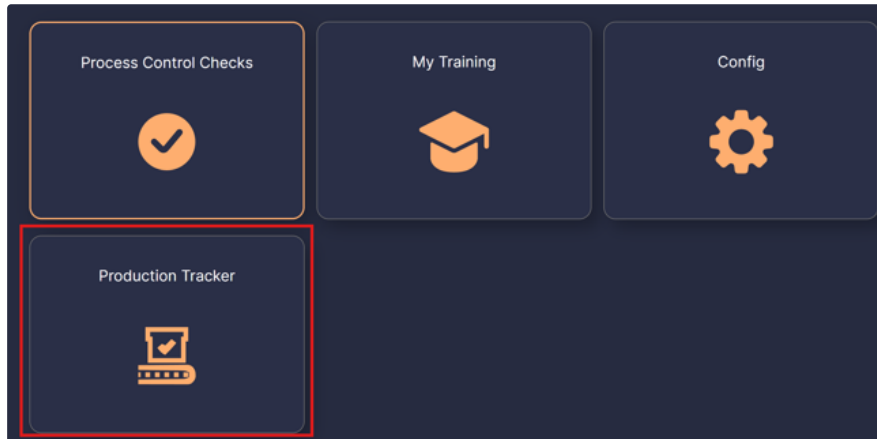


# PRODUCTION TRACKER

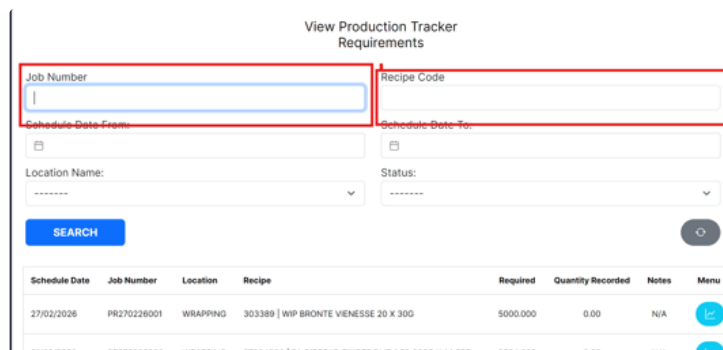
1. Log into the ipad using the password **322176**, then click on the 'Tracesense' app. Then login with your 5-digit pin.



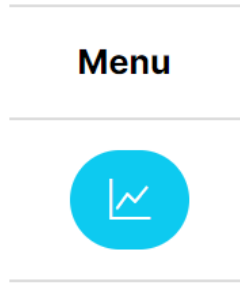
2. Once you have logged in, go to 'Production Tracker'.



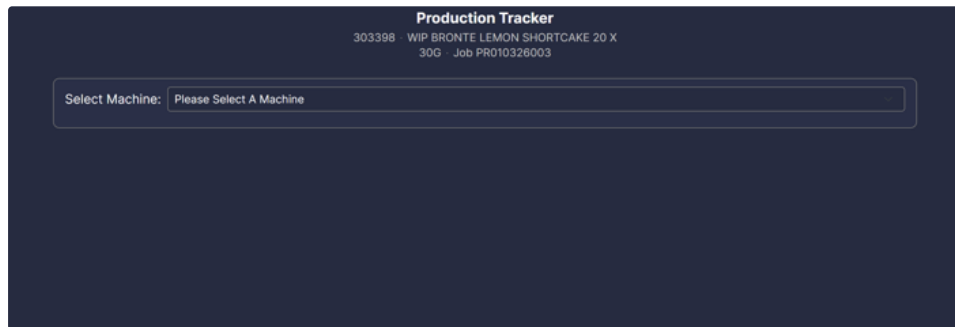
3. Then, search for the product you are running by scrolling down the list or search on '**Job Number**' or '**Recipe code**'



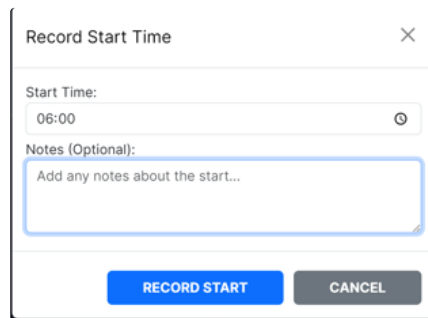
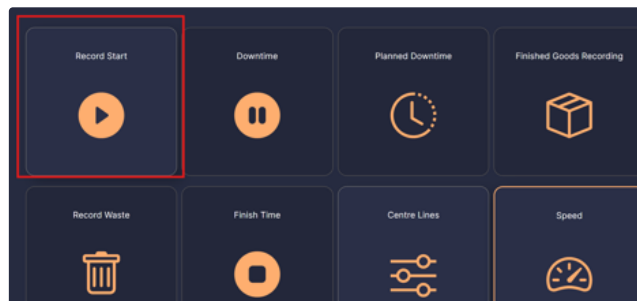
4. Once you see your product, click the bright blue button underneath 'Menu'.



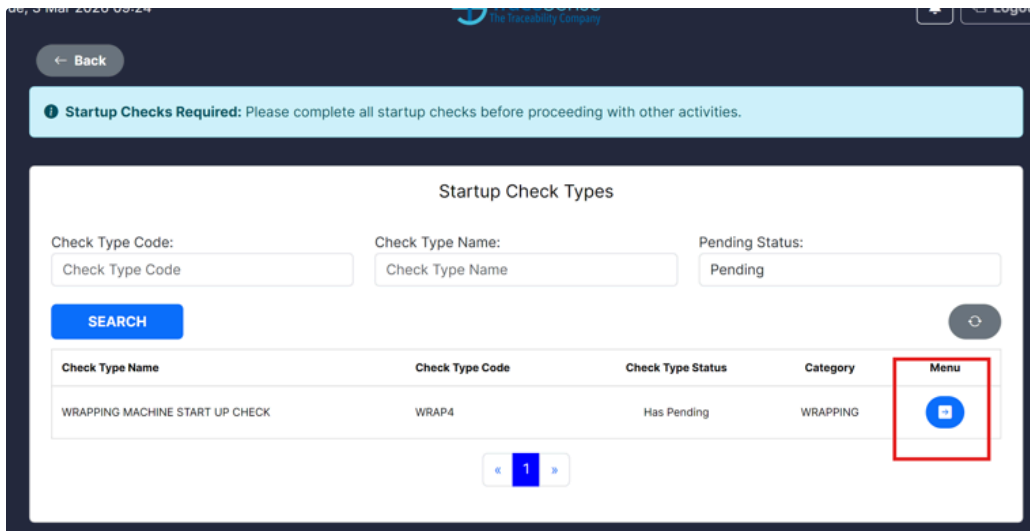
5. Once you have clicked the button, please select the machine.



6. Once you have selected your machine, Record the start time.



7. Once the start has been recorded, the system will make you complete a startup check.



8. PLEASE SEE ‘**HOW TO COMPLETE A WRAPPING MACHINE START UP CHECK**’ guide.

9. After you have completed the start up check, record the centre lines. Once you have typed into all the fields, press ‘record centre lines’. **(IF TARGET IS OUT OF SPEC, YOU MUST ENTER A REASON)**



**BAG LENGTH** Value  e.g.   
 Target: - Range: -

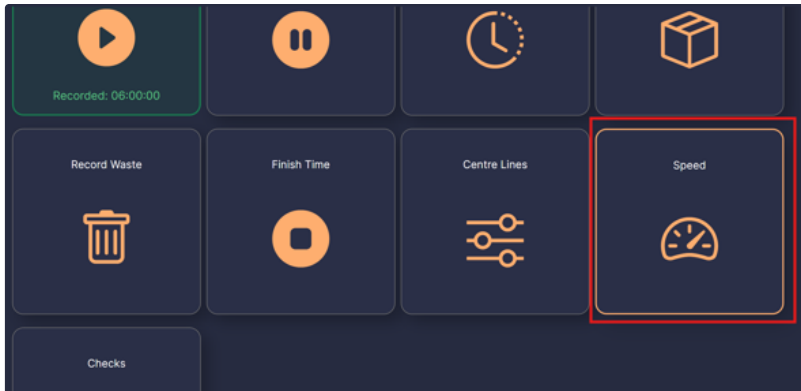
**RETURN ROLLER** Value  e.g.   
 Target: - Range: -

**ARM ANGLE** Value  e.g.   
 Target: - Range: -

**CODER - HORIZONTAL REGISTRATION** Value  e.g.   
 Target: - Range: -

**CODER - VERTICAL REGISTRATION** Value  e.g.   
 Target: - Range: -

10. After you’ve recorded the centre lines, you will now record the speed (Strokes). Once you have entered the Strokes, press ‘record speed’. **(IF THE STANDARD STROKES ARE CHANGED, IT WILL ASK FOR A REASON)**



Record Speed (Strokes) ×

**Standard strokes: 65**

Recorded Strokes

Enter the actual strokes/speed being used.

**RECORD SPEED** **CANCEL**

11. **Make sure you repeat the Centre lines/speed check if any changes.** Once finished click 'finish time'

