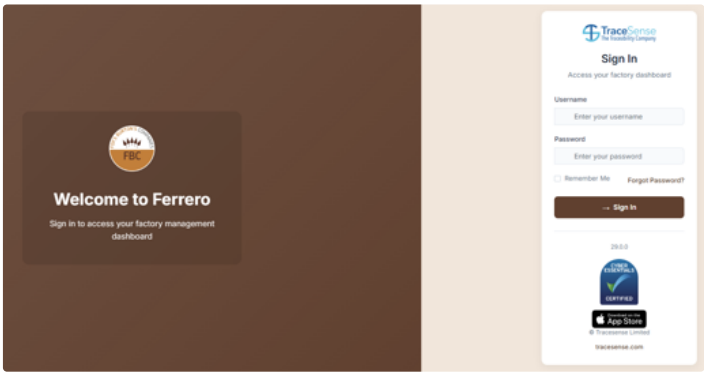
HOW TO ACCESS RECIPE SPECIFICATION SETTINGS

Login to the portal via https://ferrero.tracesense.com/en-gb/

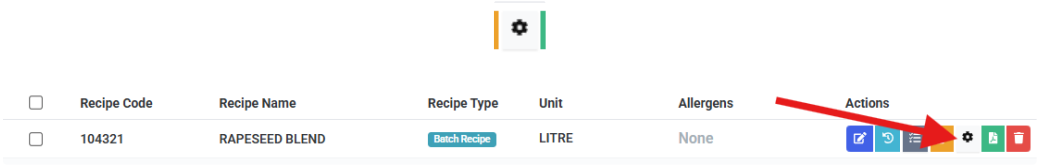


Once logged in, from the side menu select ‘Recipes’ under the Bill Of Materials section

Now search for the Recipe you are looking for from the search filter options:

Batch / Finished Goods Recipe Code
Batch / Finished Goods Recipe Name
Recipe Type
Created Date

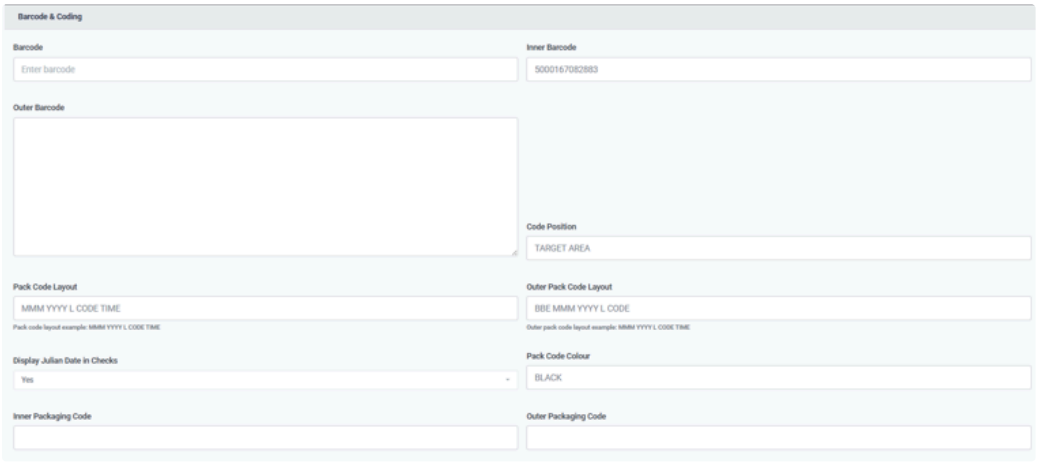
Once you have found the recipe select the settings button from the action button list

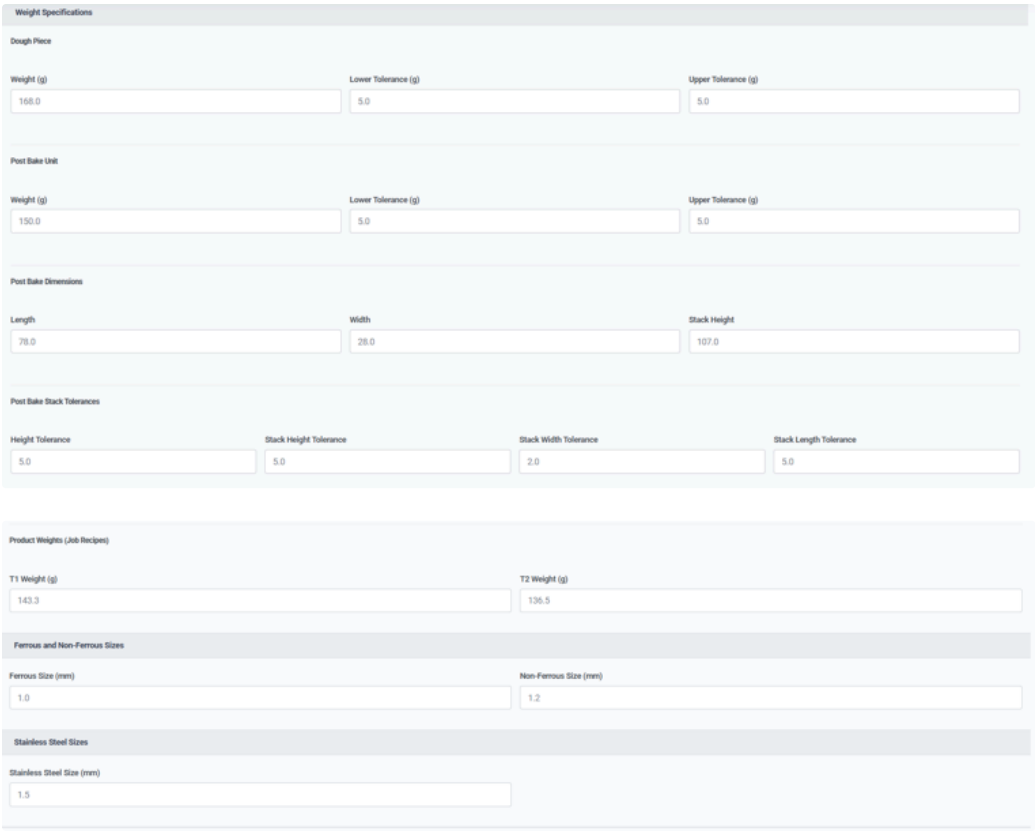


Now from the top of page you can quickly navigate to the sections for Quality / OEE & Labour / Packaging / Instructions

Quality

Barcode & Coding	Barcode / Inner Barcode / Outer Barcode / Code Position / Pack Code Layout / Outer Pack Code Layout / Display Julian Date in Checks (Yes/No) / Pack Code Colour / Inner Packaging Code / Outer Packaging Code
Weight Specifications	Dough Piece (Weight / Lower Tolerance / Upper Tolerance) / Post Bake Unit (Weight / Lower Tolerance / Upper Tolerance) / Post Bake Dimensions (Length / Width / Stack Height) / Post Bake Stack Tolerances (Height Tolerances / Stack Height Tolerances / Stack Width Tolerance / Stack Lenght Tolerance) / Product Weights (T1 / T2)
Ferrous and Non Ferrous Sizes	size in mm
Stainless Steel Sizes	size in mm

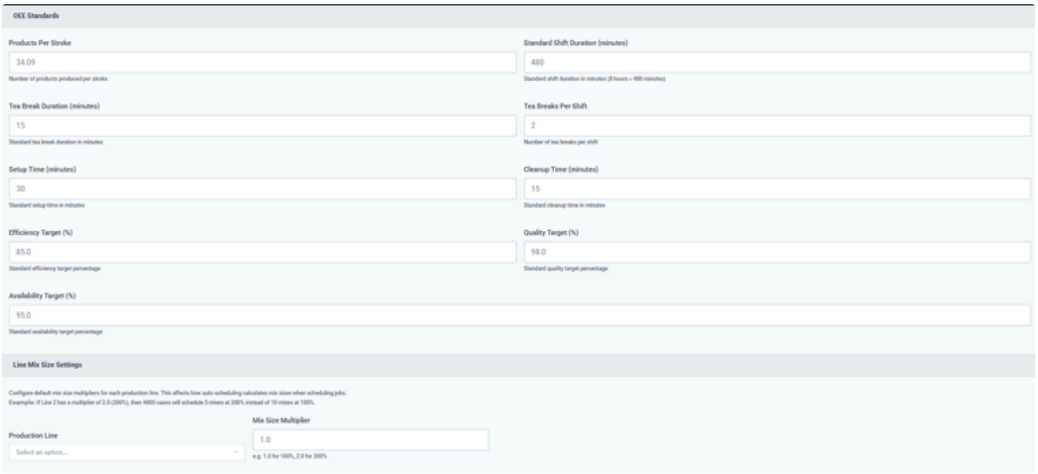




OEE & Labour

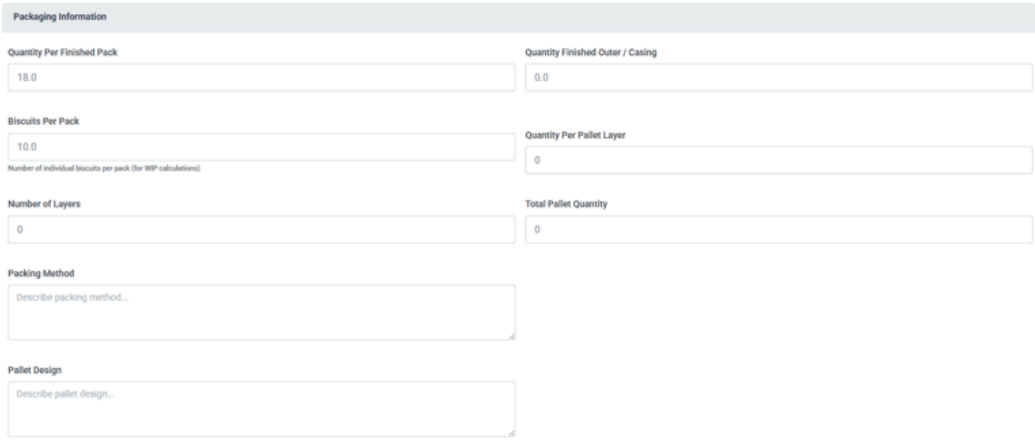
Labour	Standard number of the following people - Process,Packing, M/C, Decant and Line Manager
	Target Quantity per Case (KG)
	Hourly Rate (£/Hour) for the following - Process, Packing, MC, Decant, Line Manager

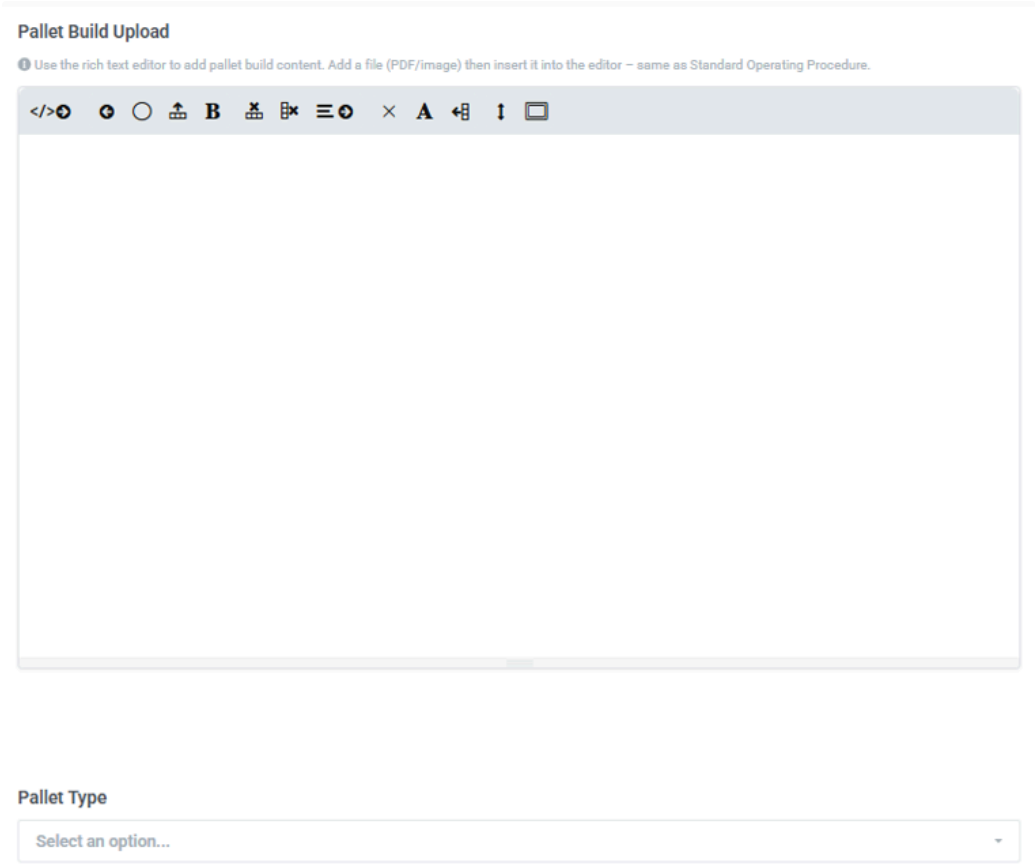
OEE	Products Per Stroke
	Standard Shift Duration (minutes) / Tea Break Duration (minutes) / Tea Breaks Per Shift / Setup Time (minutes) / Cleanup Time (minutes)
	Efficiency Target (%) / Quality Target (%) / Availability Target (%)
	Production Line / Mix Size Multiplier



Packaging

Packaging	Quantity Per Finished Pack / Quantity Finished Outer / Biscuits Per Pack / Quantity Per Pallet Layer / Number of Layers / Packing Method / Pallet Design / Pallet Build Upload (PDF) / Pallet Type





Instructions

Ingredient List

Mixing instructions

Process Control Instructions

Packing Instructions

Additional Information

Ingredient List

List ingredients...

Mixing Instructions

No instructions set up

Process Control Instructions

No instructions set up

Packing Instructions

No instructions set up