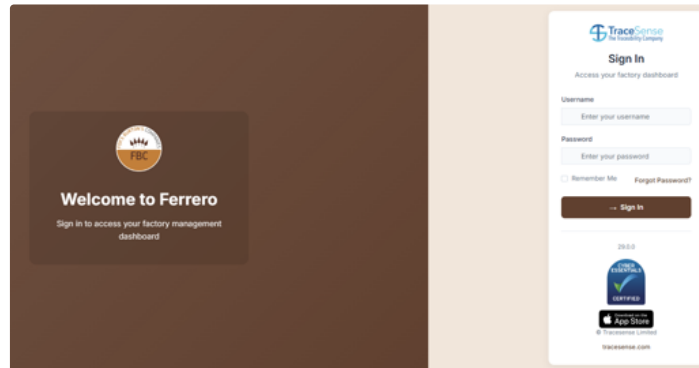


HOW TO ACCESS RECIPE SPECIFICATION SETTINGS

Login to the portal via <https://ferrero.tracesense.com/en-gb/>



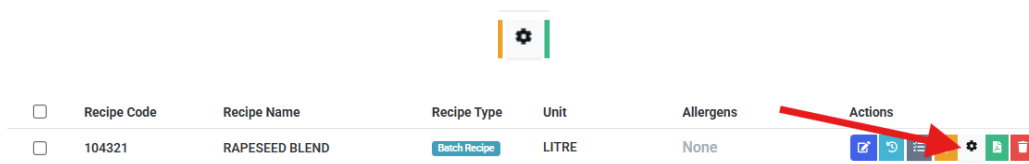
Once logged in, from the side menu select 'Recipes' under the Bill Of Materials section



Now search for the Recipe you are looking for from the search filter options:

Batch / Finished Goods Recipe Code
Batch / Finished Goods Recipe Name
Recipe Type
Created Date

Once you have found the recipe select the settings button from the action button list



Now from the top of page you can quickly navigate to the sections for Quality / OEE & Labour / Packaging / Instructions

Quality

Barcode & Coding	Barcode / Inner Barcode / Outer Barcode / Code Position / Pack Code Layout / Outer Pack Code Layout / Display Julian Date in Checks (Yes/No) / Pack Code Colour / Inner Packaging Code / Outer Packaging Code
Weight Specifications	Dough Piece (Weight / Lower Tolerance / Upper Tolerance) / Post Bake Unit (Weight / Lower Tolerance / Upper Tolerance) / Post Bake Dimensions (Length / Width / Stack Height) / Post Bake Stack Tolerances (Height Tolerances / Stack Height Tolerances / Stack Width Tolerance / Stack Length Tolerance) / Product Weights (T1 / T2)
Ferrous and Non Ferrous Sizes	size in mm
Stainless Steel Sizes	size in mm

Barcode & Coding

Barcode <input type="text" value="Enter barcode"/>	Inner Barcode <input type="text" value="5000167082883"/>
Outer Barcode <div style="border: 1px solid #ccc; height: 60px; width: 100%;"></div>	Code Position <input type="text" value="TARGET AREA"/>
Pack Code Layout <input type="text" value="MMMM YYYY L CODE TIME"/> <small>Pack code layout example: MMM YYYY L CODE TIME</small>	Outer Pack Code Layout <input type="text" value="BBE MMM YYYY L CODE"/> <small>Outer pack code layout example: MMM YYYY L CODE TIME</small>
Display Julian Date in Checks <input type="text" value="Yes"/>	Pack Code Colour <input type="text" value="BLACK"/>
Inner Packaging Code <input type="text"/>	Outer Packaging Code <input type="text"/>

Weight Specifications

Dough Piece

Weight (g) Lower Tolerance (g) Upper Tolerance (g)

Post Bake Unit

Weight (g) Lower Tolerance (g) Upper Tolerance (g)

Post Bake Dimensions

Length Width Stack Height

Post Bake Stack Tolerances

Height Tolerance Stack Height Tolerance Stack Width Tolerance Stack Length Tolerance

Product Weights (Job Recipes)

T1 Weight (g) T2 Weight (g)

Ferrous and Non-Ferrous Sizes

Ferrous Size (mm) Non-Ferrous Size (mm)

Stainless Steel Sizes

Stainless Steel Size (mm)

OEE & Labour

Labour	Standard number of the following people - Process, Packing, M/C, Decant and Line Manager
	Target Quantity per Case (KG)
	Hourly Rate (£/Hour) for the following - Process, Packing, MC, Decant, Line Manager

OEE	Products Per Stroke
	Standard Shift Duration (minutes) / Tea Break Duration (minutes) / Tea Breaks Per Shift / Setup Time (minutes) / Cleanup Time (minutes)
	Efficiency Target (%) / Quality Target (%) / Availability Target (%)
	Production Line / Mix Size Multiplier

OEE Standards

Products Per Stroke 34.09 <small>Number of products produced per stroke</small>	Standard Shift Duration (minutes) 480 <small>Standard shift duration in minutes (8 hours = 480 minutes)</small>
Tea Break Duration (minutes) 15 <small>Standard tea break duration in minutes</small>	Tea Breaks Per Shift 2 <small>Number of tea breaks per shift</small>
Setup Time (minutes) 30 <small>Standard setup time in minutes</small>	Cleanup Time (minutes) 15 <small>Standard cleanup time in minutes</small>
Efficiency Target (%) 85.0 <small>Standard efficiency target percentage</small>	Quality Target (%) 98.0 <small>Standard quality target percentage</small>
Availability Target (%) 95.0 <small>Standard availability target percentage</small>	

Line Mix Size Settings

Configure default mix size multipliers for each production line. This affects how rate-scheduling calculations are done when scheduling jobs.
Example: If Line 1 has a multiplier of 0.2 (20%), then 4000 cases will schedule 7 hours at 20% instead of 10 hours at 100%.

Production Line <small>Select an option...</small>	Mix Size Multiplier 1.0 <small>e.g. 1.0 for 100%, 0.2 for 20%</small>
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Packaging

Packaging

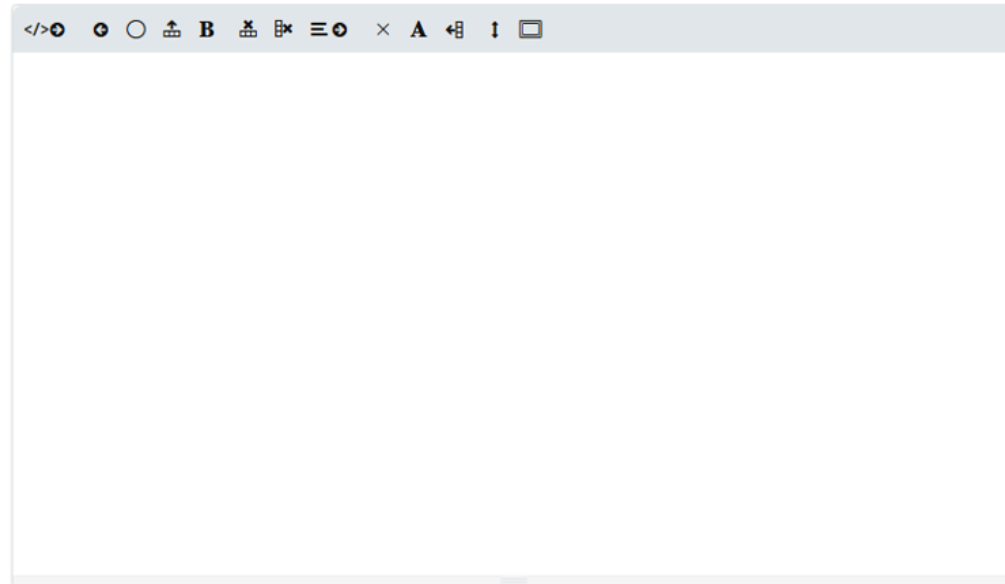
Quantity Per Finished Pack / Quantity Finished Outer / Biscuits Per Pack / Quantity Per Pallet Layer / Number of Layers / Packing Method / Pallet Design / Pallet Build Upload (PDF) / Pallet Type

Packaging Information

Quantity Per Finished Pack 18.0	Quantity Finished Outer / Casing 0.0
Biscuits Per Pack 10.0 <small>Number of individual biscuits per pack (for WIP calculations)</small>	Quantity Per Pallet Layer 0
Number of Layers 0	Total Pallet Quantity 0
Packing Method Describe packing method...	
Pallet Design Describe pallet design...	

Pallet Build Upload

Use the rich text editor to add pallet build content. Add a file (PDF/image) then insert it into the editor – same as Standard Operating Procedure.



A rich text editor interface. The toolbar at the top includes icons for source code, undo, redo, link, bold, italic, strikethrough, list, link, unlink, text color, background color, and a help icon. The main area is a large, empty white box for text entry.

Pallet Type

Select an option...

Instructions

Ingredient List

Mixing instructions

Process Control Instructions

Packing Instructions

Additional Information

Ingredient List

List ingredients...

Mixing Instructions

No instructions set up

Process Control Instructions

No instructions set up

Packing Instructions

No instructions set up